



D1: _____ L5: _____
 D2: _____ TOL: _____ A1: _____
 L1: _____ Radius: _____
 L2: _____ TOL: _____ HELIX ANGLE: 30°
 L4: _____ TOL: _____ NO. OF FLUTES: _____
 DRILLING DEPTH Lmax: _____

COATING: _____

MAT'L BEING CUT: _____

TYSON TOOL®

TYSON TOOL COMPANY LIMITED

DIMENSIONS NOT SHOWN TO BE TYSON TOOL STANDARDS.
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Appr. By: _____

Date: _____

Notes:

Title:

**COOLANT FEED HIGH
PERFORMANCE DRILL WITH END FORM**

Customer: _____

Dwg. No.: _____