



D1: _____

L5: _____ TOL: _____

D2: _____ TOL: _____

DRILLING DEPTH Lmax: _____

D2 DIA. CUTTING: YES NO

A1: _____

D3: _____ TOL: _____

A2: _____

D4: _____ TOL: _____

A3: _____

D5: _____ TOL: _____

HELIX ANGLE: 30°

L1: _____

NO. OF FLUTES: _____

COATING: _____

L2: _____ TOL: _____

COOLANT FEED: YES NO

MAT'L BEING CUT: _____

L3: _____ TOL: _____

L4: _____ TOL: _____

TYSON TOOL®

TYSON TOOL COMPANY LIMITED

DIMENSIONS NOT SHOWN TO BE TYSON TOOL STANDARDS.
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Appr. By: _____

Date: _____

Title: _____

**DOUBLE MARGIN SPIRAL
FLUTE THREE STEP DRILL**

Customer: _____

Dwg. No.: _____

Notes: