



D1: \_\_\_\_\_  
 D2: \_\_\_\_\_ TOL: \_\_\_\_\_  
 D3: \_\_\_\_\_ TOL: \_\_\_\_\_  
 D4: \_\_\_\_\_ TOL: \_\_\_\_\_  
 L1: \_\_\_\_\_  
 L2: \_\_\_\_\_ TOL: \_\_\_\_\_  
 L3: \_\_\_\_\_ TOL: \_\_\_\_\_  
 L4: \_\_\_\_\_ TOL: \_\_\_\_\_  
 L5: \_\_\_\_\_ TOL: \_\_\_\_\_  
 DRILLING DEPTH Lmax: \_\_\_\_\_

A1: \_\_\_\_\_  
 A2: \_\_\_\_\_  
 HELIX ANGLE: 30°  
 NO. OF FLUTES: \_\_\_\_\_  
 COOLANT FEED:  YES  NO

COATING: \_\_\_\_\_

MAT'L BEING CUT: \_\_\_\_\_

***TYSON TOOL***®

TYSON TOOL COMPANY LIMITED

DIMENSIONS NOT SHOWN TO BE TYSON TOOL STANDARDS.  
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Appr. By: \_\_\_\_\_

Date: \_\_\_\_\_

Notes:

Title:

**DOUBLE MARGIN SPIRAL  
FLUTE BACK CHAMFER TOOL**

Customer: \_\_\_\_\_

Dwg. No.: \_\_\_\_\_