



D1: _____

HELIX ANGLE: 30°

D2: _____ TOL: _____

NO. OF FLUTES: _____

D3: _____ TOL: _____

COOLANT FEED: YES NO

L1: _____

L2: _____ TOL: _____

L3: _____ TOL: _____

DRILLING DEPTH Lmax: _____

COATING: _____

A1: _____

MAT'L BEING CUT: _____

TYSON TOOL®

TYSON TOOL COMPANY LIMITED

DIMENSIONS NOT SHOWN TO BE TYSON TOOL STANDARDS.
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Appr. By: _____

Date: _____

Notes:

Title:

**DOUBLE MARGIN SPIRAL
FLUTE CHAMFER DRILL**

Customer: _____

Dwg. No.: _____