



D1: _____
 D2: _____ TOL: _____
 D3: _____ TOL: _____
 L1: _____
 L2: _____ TOL: _____
 L3: _____ TOL: _____
 DRILLING DEPTH Lmax: _____
 A1: _____

HELIX ANGLE: 30°
 NO. OF FLUTES: _____
 COOLANT FEED: YES NO

COATING: _____
 MAT'L BEING CUT: _____

DIMENSIONS NOT SHOWN TO BE TYSON TOOL STANDARDS.
 TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

 TYSON TOOL COMPANY LIMITED	
Appr. By: _____	Date: _____
DOUBLE MARGIN SPIRAL FLUTE STEP DRILL	
Customer: _____	Dwg. No.: _____

Notes: _____