



D1: _____

D2: _____ TOL: _____

D3: _____ TOL: _____

L1: _____

L2: _____ TOL: _____

L3: _____ TOL: _____

DRILLING DEPTH Lmax: _____

COATING: _____

A- STEP ANGLE (PER SIDE): _____

MAT'L BEING CUT: _____

COOLANT FEED: YES NO

TYSON TOOL®

TYSON TOOL COMPANY LIMITED

DIMENSIONS NOT SHOWN TO BE TYSON TOOL STANDARDS.
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Appr. By: _____

Date: _____

Notes:

Title:

**DOUBLE MARGIN
STRAIGHT FLUTE STEP DRILL**

Customer: _____

Dwg. No.: _____