

D1: _____

D2: _____ TOL: _____

L1: _____

L2: _____ TOL: _____

L3: _____ TOL: _____

DRILLING DEPTH Lmax: _____

A1- STEP ANGLE (PER SIDE): _____

HELIX ANGLE: 30°


NO. OF FLUTES: _____

COOLANT FEED: YES NO

COATING: _____

MAT'L BEING CUT: _____

DIMENSIONS NOT SHOWN TO BE TYSON TOOL STANDARDS.
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

 <p>TYSON TOOL COMPANY LIMITED</p>	
Appr. By:	Date:
Title:	HIGH PERFORMANCE STEP DRILL
Customer:	Dwg. No.:

Notes: