



D1: _____
 D2: _____ TOL: _____
 L1: _____
 L2: _____ TOL: _____
 L3- CHAMFER LENGTH: _____
 A- CHMAFER ANGLE: _____

NO. OF FLUTES: _____
 COOLANT FEED: YES NO
 SPIRAL: R/H L/H STR
 CUT: R/H L/H
 HELIX ANGLE: _____
 END CUT STYLE: _____

COATING: _____

MAT'L BEING CUT: _____

TYSON TOOL®

TYSON TOOL COMPANY LIMITED

DIMENSIONS NOT SHOWN TO BE TYSON TOOL STANDARDS.
 TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Appr. By: _____ Date: _____

Notes: _____
 Title: **REAMER**

Customer: _____ Dwg. No.: _____