



D1: \_\_\_\_\_

D2: \_\_\_\_\_ TOL: \_\_\_\_\_

D3: \_\_\_\_\_ TOL: \_\_\_\_\_

L1: \_\_\_\_\_

L2: \_\_\_\_\_ TOL: \_\_\_\_\_

L3: \_\_\_\_\_ TOL: \_\_\_\_\_

L4 (CHAMFER LENGTH): \_\_\_\_\_

A1 (CHAMFER ANGLE): \_\_\_\_\_

A2 (STEP ANGLE): \_\_\_\_\_

NO. OF FLUTES: \_\_\_\_\_

SPIRAL:  R/H  L/H  STR

CUT:  R/H  L/H

HELIX ANGLE: \_\_\_\_\_

END CUT STYLE: \_\_\_\_\_

COATING: \_\_\_\_\_

MAT'L BEING CUT: \_\_\_\_\_

***TYSON TOOL***®

TYSON TOOL COMPANY LIMITED

DIMENSIONS NOT SHOWN TO BE TYSON TOOL STANDARDS.  
TOLERANCES ARE BEFORE ANY COATING IS APPLIED.

Appr. By: \_\_\_\_\_

Date: \_\_\_\_\_

Title: \_\_\_\_\_

**STEP REAMER**

Customer: \_\_\_\_\_

Dwg. No.: \_\_\_\_\_

Notes: