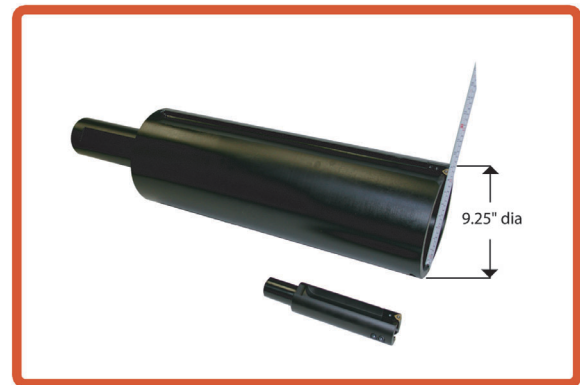
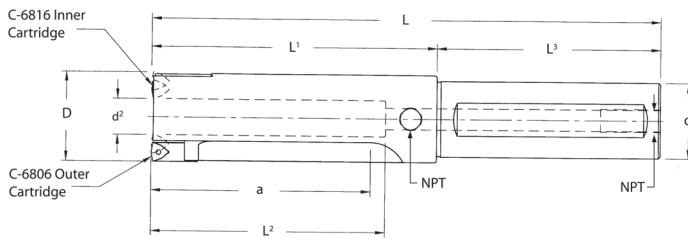


Trepanning Drills

- New Trepanning Drills for the cost-effective production of large diameter and/or deep holes
 - Dramatically lowers power requirements as compared to solid drills
 - Improved cycle times versus conventional drilling
 - Optimal chip formation and control
 - Reduced carbide costs
 - Material savings - cores are salvageable
- Replaceable cartridges**



- 60mm to 100mm diameter drills, with standard inch shanks, are available from stock
- Drilling depth ratios of up to 5 to 1
- Special diameters made to order



D		DESIGNATION	L	L ¹	L ²	L ³	a	d	d ²	NPT	lbs
mm	inch										
Insert:		WCMT-06T308 / WCMT-06T308-35 / WCMT-06T308-36									
60	2.36	TWTD-060WC06	11.67	7.67	6.29	4.00	5.90	2.000	.94	3/8	9.20
65	2.55	TWTD-065WC06	12.26	8.26	6.89	4.00	6.49	2.000	1.14	3/8	10.40
70	2.75	TWTD-070WC06	12.66	8.66	7.28	4.00	6.89	2.000	1.33	3/8	11.30
75	2.95	TWTD-075WC06	13.25	9.25	7.87	4.00	7.48	2.000	1.53	3/8	13.20
80	3.15	TWTD-080WC06	13.64	9.64	8.26	4.00	7.87	2.000	1.73	3/8	14.15
85	3.34	TWTD-085WC06	16.23	10.23	8.85	6.00	8.46	2.500	1.92	1/2	20.35
90	3.54	TWTD-090WC06	16.63	10.63	9.25	6.00	8.85	2.500	2.12	1/2	22.10
95	3.74	TWTD-095WC06	17.22	11.22	9.84	6.00	9.44	2.500	2.32	1/2	24.05
100	3.93	TWTD-100WC06	17.61	11.61	10.23	6.00	9.84	2.500	2.52	1/2	25.70
Spare Parts:		Inner Insert Cartridge: #C-6816		Peripheral Insert Cartridge: #C-6806		Insert Screw: #214.80.388		Torx Wrench: #214.80.012			
		Mounting Screw: #C-1396		Axial Adj. Screw: #C-1405		Radial Adj Screw: #C-1503					

REMEMBER TO USE COPASLIP® ANTI-SEIZE COMPOUND ON ALL TORX® SCREWS.

